

# Service-Training for Customers Course program 2025

Geretsried / Pfronten / Seebach



Edition 1 - January 2025

**DMU/DMC monoBLOCK**

**Siemens (Variant according to availability)**  
Mechanics.....7  
Electronics .....8

**Heidenhain (Variant according to availability)**  
Mechanics.....9  
Electronics .....10

**DMU/DMC H monoBLOCK**

**Siemens (Variant according to availability)**  
Mechanics.....11  
Electronics .....12

**DMU/DMC duoBLOCK P4**

**Siemens (Variant according to availability)**  
Mechanics.....13  
Electronics .....14

**Heidenhain (Variant according to availability)**  
Mechanics.....15  
Electronics .....16

**DMU/DMC duoBLOCK P4 FD**

**Siemens (Variant according to availability)**  
Mechanics.....17  
Electronics .....18

**Heidenhain (Variant according to availability)**  
Mechanics.....19  
Electronics .....20

**CMX V**

**Siemens (Variant according to availability)**  
Mechanics.....21  
Electronics .....22

**DMV**

**Heidenhain (Variant according to availability)**  
Mechanics.....23  
Electronics .....24

**DMP 35 / 70**

**Siemens (Variant according to availability)**  
Mechanics.....25  
Electronics .....26

DMU 40 / DMU 50 3rd Generation

Siemens (Variant according to availability)

Mechanics.....27

Electronics .....28

Heidenhain (Variant according to availability)

Mechanics.....29

Electronics .....30

DMU eVo / lin

Siemens (Variant according to availability)

Mechanics.....31

Electronics .....32

Heidenhain (Variant according to availability)

Mechanics.....33

Electronics .....34

DMF

Siemens (Variant according to availability)

Mechanics.....35

Electronics .....36

Alignment after collision

DMU/DMC monoBLOCK

Control independent

Advanced Mechanics.....37

Alignment after collision

DMU/DMC duoBLOCK

Control independent

Advanced Mechanics.....38

Alignment after collision

DMV / DMUeVo/lin / CMX U / CMX V

Control independent

Advanced Mechanics.....39

Individual training

Control independent

Specific to the customer .....40

Registration ..... 41

Terms of Trade ..... 42

---

---

<b>DMG MORI Academy in Geretsried</b>	
Directions and contact details .....	45
Hotel overview .....	46
<b>DMG MORI Academy in Pfronten</b>	
Directions and contact details .....	47
Hotel overview .....	48
<b>DMG MORI Academy in Seebach</b>	
Directions and contact details .....	49
Hotel overview .....	50

---



Control:	Siemens (Variant according to availability)
Course-name:	Mechanics
Course-number:	A-Y225-D
Location:	Pfronten
Duration:	4,5 days
Objective:	The employee acquires the authorisation to carry out service work within the scope of the described seminar contents.
Requirements:	<ul style="list-style-type: none"><li>- Completed vocational training in metalworking</li></ul>
Work equipment:	<ul style="list-style-type: none"><li>- Work clothes, safety shoes</li><li>- Laptop / Network cable at least 5m</li></ul>
Content:	<ul style="list-style-type: none"><li>- Safety regulations</li><li>- Basic structure of the milling machine, machine overview</li><li>- Assembly overview and functionality</li><li>- Measuring systems of the machine axes</li><li>- A and C axis, gear pre-tension</li><li>- Adjusting C0 and A0</li><li>- Hydraulic and pneumatic circuits</li><li>- Tool changer (wheel or chain magazine)</li><li>- Settings on the tool changer and the corresponding machine parameters. Rescue functions for cancellation and power failure.</li><li>- Instructions for disassembly/assembly and stretching of the ball screw</li><li>- Instructions related to spindle and spindle bearing, tool clamp and rotary transmission leadthrough, cooling circuit.</li><li>- Data backup on the control</li><li>- Resetting maintenance messages using the InspectionsKey</li></ul>



**Schedule overview and registration:**





Control:	Siemens (Variant according to availability)
Course-name:	Electronics
Course-number:	A-Y325-D
Location:	Pfronten
Duration:	4,5 days
Objective:	The employee acquires the authorisation to carry out service work within the scope of the described seminar contents.
Requirements:	<ul style="list-style-type: none"><li>- Electrotechnical training</li></ul>
Work equipment:	<ul style="list-style-type: none"><li>- Work clothes, safety shoes</li><li>- Laptop / Network cable at least 5m</li></ul>
Content:	<ul style="list-style-type: none"><li>- Safety regulations</li><li>- Basic structure of the milling machine, machine overview und EPlan „ELCAD“, Prozmulti</li><li>- Linear and rotary measuring systems</li><li>- Adjusting C0 and A0</li><li>- Tool clamp feedbacks, leakage monitoring, M19 setting</li><li>- Tool changer (chain magazine with Pragati changer)</li><li>- Machine parameters for the tool changer Rescue functions for cancellation and power failure.</li><li>- Diagnosis options of the control systems, inputs, outputs</li><li>- Switching from the direct to the indirect measuring system for service purposes</li><li>- Deselection of the motor spindle for spindle replacement</li><li>- Network settings</li><li>- Data backup</li></ul>

**Schedule overview and  
registration:**





---

Control:	Heidenhain (Variant according to availability)
Course-name:	Mechanics
Course-number:	A-Y426-D
Location:	Pfronten
Duration:	4,5 days



Objective:	The employee acquires the authorisation to carry out service work within the scope of the described seminar contents.
------------	-----------------------------------------------------------------------------------------------------------------------

Requirements:	<ul style="list-style-type: none"><li>- Completed vocational training in metalworking</li><li>- Confident handling of laptop and operating system</li></ul>
---------------	-------------------------------------------------------------------------------------------------------------------------------------------------------------

Work equipment:	<ul style="list-style-type: none"><li>- Work clothes, safety shoes</li><li>- Laptop / Network cable at least 5m</li></ul>
-----------------	---------------------------------------------------------------------------------------------------------------------------

Content:	<ul style="list-style-type: none"><li>- Safety regulations</li><li>- Basic structure of the milling machine, machine overview</li><li>- Assembly group overview and functionality</li><li>- Measuring systems of the machine axes</li><li>- A and C axis, gear pre-tension</li><li>- Adjusting C0 and A0</li><li>- Hydraulic and pneumatic circuits</li><li>- Tool changer (wheel or chain magazine)</li><li>- Settings on the tool changer and the corresponding machine parameters. Rescue functions for cancellation and power failure.</li><li>- Instructions for disassembly/assembly and stretching of the ball screw</li><li>- Instructions related to spindle and spindle bearing, tool clamp and rotary transmission leadthrough, cooling circuit.</li><li>- Data backup on the control</li><li>- Resetting maintenance messages using the InspectionsKey</li></ul>
----------	------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------

**Schedule overview and registration:**





Control:	Heidenhain (Variant according to availability)
Course-name:	Electronics
Course-number:	A-Y526-D
Location:	Pfronten
Duration:	4,5 days

**Objective:** The employee acquires the authorisation to carry out service work within the scope of the described seminar contents.

**Requirements:** - Electrotechnical training

**Work equipment:** - Work clothes, safety shoes  
- Laptop / Network cable at least 5m

**Content:**

- Safety regulations
- Basic structure of the milling machine, machine overview
- Assembly group overview and functionality
- Measuring systems of the machine axes
- A and C axis, gear pre-tension
- Adjusting C0 and A0.
- Switching from the direct to the indirect measuring system
- Tool changer (wheel or chain magazine)
- Settings on the tool changer and the corresponding machine parameters
- Rescue functions for cancellation and power failure
- Pallet changer / function sequence / settings
- Data backup on the control
- Resetting maintenance messages with the InspectionsKey

**Schedule overview and registration:**



Control:	Siemens (Variant according to availability)
Course-name:	Mechanics
Course-number:	A-Y243-D
Location:	Pfronten
Duration:	4,5 days
Objective:	The employee acquires the authorisation to carry out service work within the scope of the described seminar contents.
Requirements:	<ul style="list-style-type: none"><li>- Completed vocational training in metalworking</li></ul>
Work equipment:	<ul style="list-style-type: none"><li>- Work clothes, safety shoes</li><li>- Laptop / Network cable at least 5m</li></ul>
Content:	<ul style="list-style-type: none"><li>- Safety regulations</li><li>- Basic structure of the milling machine, machine overview</li><li>- Assembly group overview and functionality</li><li>- Measuring systems of the machine axes</li><li>- A and C axis, gear pre-tension</li><li>- Adjusting C0 and A0</li><li>- Hydraulic and pneumatic circuits</li><li>- Tool changer (wheel or chain magazine)</li><li>- Settings on the tool changer and the corresponding machine parameters. Rescue functions for cancellation and power failure.</li><li>- Instructions for disassembly/assembly and stretching of the ball screw</li><li>- Instructions related to spindle and spindle bearing, tool clamp and rotary transmission leadthrough, cooling circuit.</li><li>- Data backup on the control</li><li>- Resetting maintenance messages using the InspectionsKey</li></ul>



**Schedule overview and registration:**





Control:	Siemens (Variant according to availability)
Course-name:	Electronics
Course-number:	A-Y343-D
Location:	Pfronten
Duration:	4,5 days

**Objective:** The employee acquires the authorisation to carry out service work within the scope of the described seminar contents.

**Requirements:** - Electrotechnical training

**Work equipment:** - Work clothes, safety shoes  
- Laptop / Network cable at least 5m

**Content:**

- Safety regulations
- Basic structure of the milling machine, machine overview
- Linear and rotary measuring systems
- Adjusting C0 and A0.
- Tool clamp feedbacks, leakage monitoring, M19 setting
- Tool changer (chain magazine with Pragati changer)
- Machine parameters for the tool changer  
Rescue functions for cancellation and power failure
- Diagnosis options of the control systems, inputs, outputs
- Switching from the direct to the indirect measuring system for service purposes
- Deselection of the motor spindle for spindle replacement
- Network settings
- Data backup

**Schedule overview and registration:**



Control:	Siemens (Variant according to availability)
Course-name:	Mechanics
Course-number:	A-Y231-D
Location:	Pfronten
Duration:	4,5 days
Objective:	The employee acquires the authorisation to carry out service work within the scope of the described seminar contents.
Requirements:	<ul style="list-style-type: none"><li>- Completed vocational training in metalworking</li></ul>
Work equipment:	<ul style="list-style-type: none"><li>- Work clothes, safety shoes</li><li>- Laptop / Network cable at least 5m</li></ul>
Content:	<ul style="list-style-type: none"><li>- Safety regulations</li><li>- Operation of the control and the machine for troubleshooting</li><li>- Assembly group overview and functionality</li><li>- M19 setting, tool changer, settings (change positions), cycled tool magazine and auxiliary axis, function and settings. Help functions for cancellation and power failure.</li><li>- C axis and B axis gear pre-tension, C0 and B0 setting</li><li>- Structure and functionality of the pallet changer, settings of switches and hydraulics, help functions</li><li>- Instructions related to spindle and spindle bearing, tool clamp and rotary transmission lead through, cooling circuit</li><li>- Hydraulic and pneumatic diagram</li><li>- Instructions for the assembly procedure for the disassembly / assembly of the ball screw, stretchingReckung</li><li>- Protocols for geometric measurement of the machine</li><li>- Data backup on the control</li><li>- Resetting maintenance messages with the InspectionsKey</li></ul>



**Schedule overview and registration:**





Control:	Siemens (Variant according to availability)
Course-name:	Electronics
Course-number:	A-Y331-D
Location:	Pfronten
Duration:	4,5 days
Objective:	The employee acquires the authorisation to carry out service work within the scope of the described seminar contents.
Requirements:	<ul style="list-style-type: none"><li>- Electrotechnical training</li></ul>
Work equipment:	<ul style="list-style-type: none"><li>- Work clothes, safety shoes</li><li>- Laptop / Network cable at least 5m</li></ul>
Content:	<ul style="list-style-type: none"><li>- Safety regulations</li><li>- Operation of the control and the machine</li><li>- Data backup</li><li>- machine overview, E-Plan „ELCAD“, Profi-bus basics, Pnoz-Multi</li><li>- Linear and rotary measuring systems</li><li>- M19 setting</li><li>- Machine parameters for the assembly group „magazine wheels“</li><li>- Function sequence of the tool changer, tool position check</li><li>- Rescue functions for cancellation and power failure</li><li>- Machine parameters and functionality for the pallet changer, settings Hydac pressure switch, rescue functions.</li><li>- Field angle determination, FD table</li><li>- C0 and B0 setting</li><li>- Using machine documentation</li></ul>

**Schedule overview and  
registration:**



Control:	Heidenhain (Variant according to availability)
Course-name:	Mechanics
Course-number:	A-Y431-D
Location:	Pfronten
Duration:	4,5 days



Objective:	The employee acquires the authorisation to carry out service work within the scope of the described seminar contents.
Requirements:	<ul style="list-style-type: none"><li>- Completed vocational training in metalworking</li></ul>
Work equipment:	<ul style="list-style-type: none"><li>- Work clothes, safety shoes</li><li>- Laptop / Network cable at least 5m</li></ul>
Content:	<ul style="list-style-type: none"><li>- Safety regulations</li><li>- Operation of the control and the machine for troubleshooting</li><li>- Assembly group overview and functionality</li><li>- M19 setting, tool changer, settings (change positions), cycled tool magazine and auxiliary axis, function and settings. Help functions for cancellation and power failure.</li><li>- C axis and B axis gear pre-tension, C0 and B0 setting</li><li>- Structure and functionality of the pallet changer, settings of switches and hydraulics, help functions</li><li>- Instructions related to spindle and spindle bearing, tool clamp and rotary transmission lead through, cooling circuit</li><li>- Hydraulic and pneumatic diagram</li><li>- Instructions for the assembly procedure for the disassembly / assembly of the ball screw, stretching</li><li>- Protocols for geometric measurement of the machine</li><li>- Data backup on the control</li><li>- Resetting maintenance messages with the InspectionsKey</li></ul>

**Schedule overview and registration:**





---

Control:	Heidenhain (Variant according to availability)
Course-name:	Electronics
Course-number:	A-Y531-D
Location:	Pfronten
Duration:	4,5 days

Objective:	The employee acquires the authorisation to carry out service work within the scope of the described seminar contents.
------------	-----------------------------------------------------------------------------------------------------------------------

Requirements:	- Electrotechnical training
---------------	-----------------------------

Work equipment:	- Work clothes, safety shoes - Laptop / Network cable at least 5m
-----------------	----------------------------------------------------------------------

Content:	<ul style="list-style-type: none"><li>- Safety regulations</li><li>- Operation of the control and the machine for troubleshooting</li><li>- Machine overview, E-Plan „ELCAD“, Profi-bus basics, Pnoz-Multi, ET 200 S</li><li>- Linear and rotary measuring systems</li><li>- M19 setting, machine parameters for the assembly group „vertical chain“, functionality and settings. Help functions for cancellation and power failure</li><li>- C0 and B0 settings</li><li>- Functionality and machine parameters for the pallet changer, settings Hydac pressure switch, help functions</li><li>- Diagnosis options of the control, inputs, outputs, flags, oscilloscope functions</li><li>- Switching from the direct to the indirect measuring system for service purposes</li><li>- Measuring system replacement, linear axis</li><li>- Deselection of the motor spindle for spindle replacement</li><li>- Tool clamp feedbacks, leakage monitoring, M19 setting</li><li>- Data backup with TNCREMO_NT, logbook's, service file</li></ul>
----------	---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------

**Schedule overview and  
registration:**





Control:	Siemens (Variant according to availability)
Course-name:	Mechanics
Course-number:	A-Y232-D
Location:	Pfronten
Duration:	4,5 days
Objective:	The employee acquires the authorisation to carry out service work within the scope of the described seminar contents.
Requirements:	<ul style="list-style-type: none"><li>- Completed vocational training in metalworking</li></ul>
Work equipment:	<ul style="list-style-type: none"><li>- Work clothes, safety shoes</li><li>- Laptop / Network cable at least 5m</li></ul>
Content:	<ul style="list-style-type: none"><li>- Safety regulations</li><li>- Operation of the control</li><li>- Data backup on the control</li><li>- Mechanical overview, functionality of individual assembly groups</li><li>- M19 setting, function sequence of the tool changer, setting (change positions) of the tool changer</li><li>- Cycled tool magazine and auxiliary axis, function and settings, rescue functions for cancellation and power failure</li><li>- Structure and functionality of the pallet changer, settings of switches and hydraulics, rescue functions</li><li>- Instructions related to spindle and spindle bearing, tool clamp and rotary transmission leadthrough, cooling circuit</li><li>- Hydraulic and pneumatic diagram</li><li>- Instructions for the assembly procedure for the disassembly / assembly of the ball screw, stretching</li><li>- Protocols for geometric measurement of the machine</li><li>- Resetting maintenance messages with the InspectionsKey</li></ul>



**Schedule overview and registration:**





Control:	Siemens (Variant according to availability)
Course-name:	Electronics
Course-number:	A-Y332-D
Location:	Pfronten
Duration:	4,5 days
Objective:	The employee acquires the authorisation to carry out service work within the scope of the described seminar contents.
Requirements:	<ul style="list-style-type: none"><li>- Electrotechnical training</li></ul>
Work equipment:	<ul style="list-style-type: none"><li>- Work clothes, safety shoes</li><li>- Laptop / Network cable at least 5m</li></ul>
Content:	<ul style="list-style-type: none"><li>- Safety regulations</li><li>- Operation of the control and the machine</li><li>- Data backup</li><li>- Machine overview, E-Plan „ELCAD“, Profi-bus basics, Pnoz-Multi</li><li>- Linear and rotary measuring systems</li><li>- M19 setting</li><li>- Machine parameters for the assembly group „magazine wheels“</li><li>- Function sequence of the tool changer, tool position check</li><li>- Rescue functions for cancellation and power failure</li><li>- Machine parameters and functionality for the pallet changer, settings Hydac pressure switch, rescue functions.</li><li>- Field angle determination, FD table</li><li>- C0 and B0 setting</li><li>- Using machine documentation</li></ul>

**Schedule overview and  
registration:**



Control:	Heidenhain (Variant according to availability)
Course-name:	Mechanics
Course-number:	A-Y432-D
Location:	Pfronten
Duration:	4,5 days



Objective:	The employee acquires the authorisation to carry out service work within the scope of the described seminar contents.
Requirements:	<ul style="list-style-type: none"><li>- Completed vocational training in metalworking</li></ul>
Work equipment:	<ul style="list-style-type: none"><li>- Work clothes, safety shoes</li><li>- Laptop / Network cable at least 5m</li></ul>
Content:	<ul style="list-style-type: none"><li>- Safety regulations</li><li>- Operation of the control</li><li>- Data backup on the control</li><li>- Mechanical overview, functionality of individual assembly groups</li><li>- M19 setting, function sequence of the tool changer, setting (change positions) of the tool changer</li><li>- Cycled tool magazine and auxiliary axis, function and settings, rescue functions for cancellation and power failure</li><li>- Structure and functionality of the pallet changer, settings of switches and hydraulics, rescue functions</li><li>- Instructions related to spindle and spindle bearing, tool clamp and rotary transmission leadthrough, cooling circuit</li><li>- Hydraulic and pneumatic diagram</li><li>- Instructions for the assembly procedure for the disassembly / assembly of the ball screw, stretching</li><li>- Protocols for geometric measurement of the machine</li><li>- Resetting maintenance messages with the InspectionsKey</li></ul>

**Schedule overview and registration:**





---

Control:	Heidenhain (Variant according to availability)
Course-name:	Electronics
Course-number:	A-Y532-D
Location:	Pfronten
Duration:	4,5 days

Objective:	The employee acquires the authorisation to carry out service work within the scope of the described seminar contents.
------------	-----------------------------------------------------------------------------------------------------------------------

Requirements:	- Electrotechnical training
---------------	-----------------------------

Work equipment:	- Work clothes, safety shoes - Laptop / Network cable at least 5m
-----------------	----------------------------------------------------------------------

Content:	<ul style="list-style-type: none"><li>- Safety regulations</li><li>- Operation of the control and the machine</li><li>- Data backup</li><li>- Machine overview, E-Plan „ELCAD“, Profi-bus basics, Pnoz-Multi</li><li>- Linear and rotary measuring systems</li><li>- M19 setting</li><li>- Machine parameters for the assembly group „magazine wheels“</li><li>- Function sequence of the tool changer, tool position check</li><li>- Rescue functions for cancellation and power failure</li><li>- Machine parameters and functionality for the pallet changer, settings Hydac pressure switch, rescue functions.</li><li>- Field angle determination, FD table</li><li>- C0 and B0 setting</li><li>- Using machine documentation</li></ul>
----------	----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------

**Schedule overview and  
registration:**



Control:	Siemens (Variant according to availability)
Course-name:	Mechanics
Course-number:	A-Y241-D
Location:	Geretsried
Duration:	4,5 days
Objective:	The employee acquires the authorisation to carry out service work within the scope of the described seminar contents.
Requirements:	<ul style="list-style-type: none"><li>- Completed vocational training in metalworking</li></ul>
Work equipment:	<ul style="list-style-type: none"><li>- Work clothes, safety shoes</li><li>- Laptop / Network cable at least 5m</li></ul>
Content:	<ul style="list-style-type: none"><li>- Safety regulations</li><li>- Structure and functionality of the machine</li><li>- Structure and functionality of the individual assembly groups</li><li>- Geometric set-up of the machine</li><li>- Structure of the roller guides</li><li>- Disassembly / assembly of the milling spindle / motor spindle</li><li>- Functionality of the internal coolant supply</li><li>- Functionality of the spindle cooling system</li><li>- Functionality of the tool clamp</li><li>- Spindle alignment position</li><li>- Disassembly / assembly of the drive screw</li><li>- Adjusting reference points</li><li>- Functionality of the tool changer</li><li>- Setting the tool change positions</li><li>- Service functions / parameters</li><li>- Maintenance work</li></ul>



**Schedule overview and  
registration:**





Control:	Siemens (Variant according to availability)
Course-name:	Electronics
Course-number:	A-Y341-D
Location:	Geretsried
Duration:	4,5 days
Objective:	The employee acquires the authorisation to carry out service work within the scope of the described seminar contents.
Requirements:	- Electrotechnical training
Work equipment:	- Work clothes, safety shoes - Laptop / Network cable at least 5m
Content:	- Safety regulations - Operation of the control and the machine - Structure and functionality of the machine - Hardware configuration - Structure and function of the individual assembly groups - Error list - Handling of machine-specific parameters - Adjusting reference points - Adjustment work on the tool changer - Determination of the change positions - Procedure for drive module replacement - Spindle alignment position - Data transfer - Service functions - Troubleshooting and fault elimination - Bus system - Various options - Data backup

**Schedule overview and  
registration:**



Control:	Heidenhain (Variant according to availability)
Course-name:	Mechanics
Course-number:	A-Y409-D
Location:	Geretsried
Duration:	4,5 days



**Objective:** The employee acquires the authorisation to carry out service work within the scope of the described seminar contents.

**Requirements:**

- Completed vocational training in metalworking

**Work equipment:**

- Work clothes, safety shoes
- Laptop / Network cable at least 5m

**Content:**

- Safety regulations
- Structure and functionality of the machine
- Structure and functionality of the individual assembly groups
- Geometric set-up of the machine
- Structure of the roller guides
- Disassembly / assembly of the milling spindle / motor spindle
- Functionality of the internal coolant supply
- Functionality of the spindle cooling system
- Functionality of the tool clamp
- Spindle alignment position
- Disassembly / assembly of the drive screw
- Adjusting reference points
- Functionality of the tool changer
- Setting the tool change positions
- Service functions / parameters
- Maintenance work

**Schedule overview and registration:**





Control: Heidenhain (Variant according to availability)

Course-name: Electronics

Course-number: A-Y509-D

Location: Geretsried

Duration: 4,5 days

Objective: The employee acquires the authorisation to carry out service work within the scope of the described seminar contents.

Requirements: - Electrotechnical training

Work equipment: - Work clothes, safety shoes  
- Laptop / Network cable at least 5m

Content:

- Safety regulations
- Operation of the control and the machine
- Structure and functionality of the machine
- Hardware configuration
- Structure and functionality of the individual assembly groups
- Error list
- Handling of machine-specific parameters
- Set reference points
- Adjustment work on the tool changer
- Determination of the change positions
- Procedure for drive module replacement
- Spindle alignment position
- Data transfer
- Service functions
- Troubleshooting and fault elimination
- Bus system
- Various options
- Data backup

Schedule overview and registration:





Control:	Siemens (Variant according to availability)
Course-name:	Mechanics
Course-number:	A-Y237-D
Location:	Geretsried
Duration:	4,5 days
Objective:	The employee acquires the authorisation to carry out service work within the scope of the described seminar contents.
Requirements:	<ul style="list-style-type: none"><li>- Completed vocational training in metalworking</li></ul>
Work equipment:	<ul style="list-style-type: none"><li>- Work clothes, safety shoes</li><li>- Laptop / Network cable at least 5m</li></ul>
Content:	<ul style="list-style-type: none"><li>- Safety regulations</li><li>- Structure and functionality of the machine</li><li>- Structure and functionality of the individual assembly groups</li><li>- Geometric set-up of the machine</li><li>- Structure of the roller guides</li><li>- Disassembly / assembly of the milling spindle</li><li>- Functionality of the spindle cooling</li><li>- Functionality of the tool clamp</li><li>- Spindle alignment position</li><li>- Disassembly / assembly of the drive screw</li><li>- Adjusting reference points</li><li>- Functionality of the tool changer</li><li>- Setting the tool change positions</li><li>- Service functions / parameters</li><li>- Maintenance work</li></ul>



**Schedule overview and registration:**





---

Control:	Siemens (Variant according to availability)
Course-name:	Electronics
Course-number:	A-Y337-D
Location:	Geretsried
Duration:	4,5 days
Objective:	The employee acquires the authorisation to carry out service work within the scope of the described seminar contents.
Requirements:	<ul style="list-style-type: none"><li>- Electrotechnical training</li></ul>
Work equipment:	<ul style="list-style-type: none"><li>- Work clothes, safety shoes</li><li>- Laptop / Network cable at least 5m</li></ul>
Content:	<ul style="list-style-type: none"><li>- Safety regulations</li><li>- Operation of the control</li><li>- Structure and functionality of the machine</li><li>- Hardware configuration</li><li>- Structure and functionality of the individual assembly groups</li><li>- Error list</li><li>- Parameters</li><li>- Set reference points</li><li>- Adjustment work on the tool changer</li><li>- Setting up the tool changer, change positions</li><li>- Spindle alignment position</li><li>- Data transfer</li><li>- Service functions</li><li>- Troubleshooting and fault elimination</li><li>- Bus system</li><li>- Options</li><li>- Data backup</li></ul>

---

**Schedule overview and  
registration:**



Control:	Siemens (Variant according to availability)
Course-name:	Mechanics
Course-number:	A-Y222-D
Location:	Seebach
Duration:	4,5 days
Objective:	The employee acquires the authorisation to carry out service work within the scope of the described seminar contents.
Requirements:	<ul style="list-style-type: none"><li>- Completed vocational training in metalworking</li></ul>
Work equipment:	<ul style="list-style-type: none"><li>- Work clothes, safety shoes</li><li>- Laptop / Network cable at least 5m</li></ul>
Content:	<ul style="list-style-type: none"><li>- Safety regulations</li><li>- Structure and functionality of the machine / assembly groups</li><li>- Geometric set-up of the machine</li><li>- Structure of the linear guide</li><li>- Geometric adjustments</li><li>- Measuring system replacement and path setting</li><li>- Structure of the two-axis NC swivelling rotary table with gear (simultaneous table)</li><li>- Disassembly and reassembly of the main spindle and setting work</li><li>- Service work on the motor spindle</li><li>- Disassembly and reassembly of the ball screw</li><li>- Reference point setting for the rotary axes</li><li>- Maintenance work instructions</li><li>- Kinematics</li><li>- 3D-QuickSet</li><li>- Resetting maintenance messages with the InspectionsKey</li></ul>



Schedule overview and registration:





Control:	Siemens (Variant according to availability)
Course-name:	Electronics
Course-number:	A-Y322-D
Location:	Seebach
Duration:	4,5 days
Objective:	The employee acquires the authorisation to carry out service work within the scope of the described seminar contents.
Requirements:	<ul style="list-style-type: none"><li>- Electrotechnical training</li></ul>
Work equipment:	<ul style="list-style-type: none"><li>- Work clothes, safety shoes</li><li>- Laptop / Network cable at least 5m</li></ul>
Content:	<ul style="list-style-type: none"><li>- Safety regulations</li><li>- Introduction of the control and user interface</li><li>- Structure and functionality of the magazine / tool changer</li><li>- Bus system basics</li><li>- Service functions of the control</li><li>- Troubleshooting and fault elimination</li><li>- Component replacement</li><li>- Structure, functionality, diagnosis of the drive system S120</li><li>- Maintenance work instructions</li></ul>

**Schedule overview and  
registration:**



Control:	Heidenhain (Variant according to availability)
Course-name:	Mechanics
Course-number:	A-Y422-D
Location:	Seebach
Duration:	4,5 days



**Objective:** The employee acquires the authorisation to carry out service work within the scope of the described seminar contents.

**Requirements:**

- Completed vocational training in metalworking

**Work equipment:**

- Work clothes, safety shoes
- Laptop / Network cable at least 5m

**Content:**

- Safety regulations
- Structure and functionality of the machine / assembly groups
- Geometric set-up of the machine
- Structure of the linear guide
- Geometric adjustments
- Measuring system replacement and path setting
- Structure of the two-axis NC swivelling rotary table with gear (simultaneous table)
- Disassembly and reassembly of the main spindle and setting work
- Service work on the motor spindle
- Disassembly and reassembly of the ball screw
- Reference point setting for the rotary axes
- Maintenance work instructions
- Kinematics
- 3D-QuickSet
- Resetting maintenance messages with the InspectionsKey

**Schedule overview and registration:**





Control:	Heidenhain (Variant according to availability)
Course-name:	Electronics
Course-number:	A-Y522-D
Location:	Seebach
Duration:	4,5 days

**Objective:** The employee acquires the authorisation to carry out service work within the scope of the described seminar contents.

**Requirements:** - Completed vocational training in metalworking

**Work equipment:** - Work clothes, safety shoes  
- Laptop / Network cable at least 5m

**Content:**

- Safety regulations
- Basic handling of TNC 640 with Celos
- Overview and functionality of the control hardware in use
- Basics of data backup
  - Save config data via the control
  - Data backup with TNCremo (external and internal via control)
- Machine parameters
  - Structure
  - editing / creating new parameters
  - Comparison parameters iTNC530 / TNC640
- Structure and functionality HSCI bus
- Basics of Profibus / ASi-bus
- Structure and functionality of the tool changer
- Diagnosis options of the control
  - Worklist
  - Forcelist
  - Integrated oscilloscope
  - online Monitor
- Diagnosis and troubleshooting on the PNOZmulti safety switching unit
- Overview of the help and rescue functions of the controller

**Schedule overview and registration:**



Control:	Siemens (Variant according to availability)
Course-name:	Mechanics
Course-number:	A-Y219-D
Location:	Seebach
Duration:	4,5 days
Objective:	The employee acquires the authorisation to carry out service work within the scope of the described seminar contents.
Requirements:	<ul style="list-style-type: none"><li>- Completed vocational training in metalworking</li></ul>
Work equipment:	<ul style="list-style-type: none"><li>- Work clothes, safety shoes</li><li>- Laptop / Network cable at least 5m</li></ul>
Content:	<ul style="list-style-type: none"><li>- Safety regulations</li><li>- Structure and functionality of the machine / assembly groups</li><li>- Geometric set-up of the machine</li><li>- Structure of the linear guide</li><li>- Geometric adjustments</li><li>- Measuring system replacement</li><li>- Functionality / start-up of the linear drive</li><li>- Structure of the two-axis NC swivelling rotary table</li><li>- Setting of gear pre-tension</li><li>- Replacement of ROD B axis / reference point setting</li><li>- Instruction maintenance work</li><li>- Motor spindle rotor replacement (EasyChange)</li><li>- Service work on the motor spindle</li><li>- Kinematics</li><li>- 3D-QuickSet</li><li>- Resetting maintenance messages with the InspectionsKey</li></ul>



**Schedule overview and  
registration:**





---

Control:	Siemens (Variant according to availability)
Course-name:	Electronics
Course-number:	A-Y319-D
Location:	Seebach
Duration:	4,5 days
Objective:	The employee acquires the authorisation to carry out service work within the scope of the described seminar contents.
Requirements:	- Electrotechnical training
Work equipment:	- Work clothes, safety shoes - Laptop / Network cable at least 5m
Content:	- Safety regulations - Introduction of the control and user interface - Basics of Profibus / ASi-bus - Structure and functionality of the chain magazine - Adjustment work on the chain magazine with Siemens S110 - Structure and functionality of the double gripper changer - Determining the tool change positions - Data backup and network connection - Service functions; inputs and outputs - Troubleshooting and fault elimination - Functionality of the cooling unit - Diagnosis using PNOZmulti

**Schedule overview and  
registration:**





---

Control:	Heidenhain (Variant according to availability)
Course-name:	Mechanics
Course-number:	A-Y420-D
Location:	Seebach
Duration:	4,5 days



Objective:	The employee acquires the authorisation to carry out service work within the scope of the described seminar contents.
------------	-----------------------------------------------------------------------------------------------------------------------

Requirements:	<ul style="list-style-type: none"><li>- Completed vocational training in metalworking</li></ul>
---------------	-------------------------------------------------------------------------------------------------

Work equipment:	<ul style="list-style-type: none"><li>- Work clothes, safety shoes</li><li>- Laptop / Network cable at least 5m</li></ul>
-----------------	---------------------------------------------------------------------------------------------------------------------------

Content:	<ul style="list-style-type: none"><li>- Safety regulations</li><li>- Structure and functionality of the machine / assembly groups</li><li>- Geometric set-up of the machine</li><li>- Structure of the linear guide</li><li>- Geometric adjustments</li><li>- Measuring system replacement</li><li>- Functionality / start-up of the linear drive</li><li>- Structure of the two-axis NC swivelling rotary table</li><li>- Setting of gear pre-tension</li><li>- Replacement of ROD B axis / reference point setting</li><li>- Instruction maintenance work</li><li>- Motor spindle rotor replacement (EasyChange)</li><li>- Service work on the motor spindle</li><li>- Kinematics</li><li>- 3D-QuickSet</li><li>- Resetting maintenance messages with the InspectionsKey</li></ul>
----------	--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------

**Schedule overview and registration:**





---

Control:	Heidenhain (Variant according to availability)
Course-name:	Electronics
Course-number:	A-Y520-D
Location:	Seebach
Duration:	4,5 days

Objective:	The employee acquires the authorisation to carry out service work within the scope of the described seminar contents.
------------	-----------------------------------------------------------------------------------------------------------------------

Requirements:	- Electrotechnical training
---------------	-----------------------------

Work equipment:	- Work clothes, safety shoes - Laptop / Network cable at least 5m
-----------------	----------------------------------------------------------------------

Content:	- Safety regulations - Introduction of the control and user interface - Basics of Profibus / ASi-bus - Structure and functionality of the chain magazine - Adjustment work on the chain magazine - Structure and functionality of the double gripper changer - Determining the tool change positions - Data backup and network connection - Service functions; inputs and outputs - Troubleshooting and fault elimination - Functionality of the cooling unit - Diagnosis using PNOZmulti
----------	----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------

**Schedule overview and  
registration:**



Control:	Siemens (Variant according to availability)
Course-name:	Mechanics
Course-number:	A-Y217-D
Location:	Geretsried / Seebach
Duration:	4,5 days
Objective:	The employee acquires the authorisation to carry out service work within the scope of the described seminar contents.
Requirements:	<ul style="list-style-type: none"> <li>- Completed vocational training in metalworking</li> </ul>
Work equipment:	<ul style="list-style-type: none"> <li>- Work clothes, safety shoes</li> <li>- Laptop / Network cable at least 5m</li> </ul>
Content:	<ul style="list-style-type: none"> <li>- Safety regulations</li> <li>- Machine overview / structure and functionality</li> <li>- Re-adjustment of the bed set-up using Leveltronic</li> <li>- Disassembly / assembly of the motor spindle functionality of the internal coolant supply, spindle cooling and tool clamp spindle alignment position</li> <li>- Functionality of the B axis / gear pre-tension</li> <li>- Geometric adjustment work</li> <li>- Functionality of the gantry unit</li> <li>- Setting of the tool change positions</li> <li>- Kinematics with 3D-QuickSet</li> <li>- Scale replacement Z axis and path setting</li> <li>- Gantry setting</li> <li>- Overview of machine maintenance work (Servicekey, if applicable)</li> </ul>



**Schedule overview and registration:**





Control:	Siemens (Variant according to availability)
Course-name:	Electronics
Course-number:	A-Y317-D
Location:	Geretsried / Seebach
Duration:	4,5 days
Objective:	The employee acquires the authorisation to carry out service work within the scope of the described seminar contents.
Requirements:	- Electrotechnical training
Work equipment:	- Work clothes, safety shoes - Laptop / Network cable at least 5m
Content:	- Safety regulations - Introduction of control and user interface - Basics of Profibus / ASi-bus - Data backup; Data transfer - Network connection of the control - Service functions - Troubleshooting and fault elimination - Set-up work on the tool changer and magazine - Determining the tool change positions - Tool changer rescue functions

**Schedule overview and  
registration:**



Control: Control independent

Course-name: Advanced Mechanics

Course-number: A-Y842-D

Location: Pfronten

Duration: 2,0 days



Objective: The employee acquires the authorisation to carry out service work within the scope of the described seminar contents.

Requirements: - Experience with DMG machines  
Machine operator

Work equipment: - Work clothes, safety shoes

Content:

- Checking the machine alignment by means of Niveltronic
- Geometric measurements acc. to acceptance protocol
- Visual inspection of the guides and roller shoes
- Kinematic measurement for 5-axis machines (3D-QuickSet)
- Checking the SW limit switches and tool change positions on Encoder machines
- If necessary, undoing and re-tightening the screws of the spindle flange and checking again.

Schedule overview and  
registration:





Control:	Control independent
Course-name:	Advanced Mechanics
Course-number:	A-Y843-D
Location:	Pfronten
Duration:	2,0 days
Objective:	The employee acquires the authorisation to carry out service work within the scope of the described seminar contents.
Requirements:	<ul style="list-style-type: none"> <li>- Experience with DMG machines</li> <li>Machine operator</li> </ul>
Work equipment:	<ul style="list-style-type: none"> <li>- Work clothes, safety shoes</li> </ul>
Content:	<ul style="list-style-type: none"> <li>- Checking the machine alignment by means of Niveltronic</li> <li>- Geometric measurements acc. to acceptance protocol</li> <li>- Visual inspection of the guides and roller shoes</li> <li>- Kinematic measurement for 5-axis machines (3D-QuickSet)</li> <li>- Checking the SW limit switches and tool change positions on Encoder machines</li> <li>- If necessary, undoing and re-tightening the screws of the spindle flange and checking again.</li> </ul>

**Schedule overview and  
registration:**



Control: Control independent  
Course-name: Advanced Mechanics  
Course-number: A-Y841-D  
Location: Geretsried / Seebach  
Duration: 2,0 days



Objective: The employee acquires the authorisation to carry out service work within the scope of the described seminar contents.

Requirements: - Experience with DMG machines  
Machine operator

Work equipment: - Work clothes, safety shoes

Content:

- Checking the machine alignment by means of Niveltronic
- Geometric measurements acc. to acceptance protocol
- Visual inspection of the guides and roller shoes
- Kinematic measurement for 5-axis machines (3D-QuickSet)
- Checking the SW limit switches and tool change positions on Encoder machines
- If necessary, undoing and re-tightening the screws of the spindle flange and checking again.

Schedule overview and  
registration:



---

Control:	Control independent
Course-name:	Specific to the customer
Course-number:	A-Yxxx-D
Location:	At DMG MORI Academy or on site at your company
Duration:	As required
Objective:	Individual training is orientated at specific re- quirements of the customer It educates your technicians according your needs.
Requirements:	<ul style="list-style-type: none"><li>- Depending of training contents:</li><li>- Completed vocational training in metalwor- king or electrotechnical training</li></ul>
Content:	<ul style="list-style-type: none"><li>- If you don't find a training in this catalouge which fits to your requirements, please con- tact us. Togehter we will coordinate the contents and create a course which fits to your needs.</li></ul> <p>DMG MORI Academy</p> <p>DMG MORI Technium Europe GmbH Lausitzer Straße 7 D - 82538 Geretsried Service Training Customers Mrs. Brigitte Penzl Tel.: +49-8171-817-3302 Fax: +49-8171-817-883302 E-Mail: <a href="mailto:training.fraesen.service@dmgmori.com">training.fraesen.service@dmgmori.com</a></p>

---



# Registration

---

Registration and overview of dates at:

**<https://training.dmgmori.com>**

or use the QR code on the course page to go directly to the desired course.

If you do not yet have a DMG MORI account, you can register here free of charge in the first step and use all DMG MORI digital services around the clock in the future.

Once you have successfully registered for the training course, you will receive a confirmation email and a link to the training course learning path. There you will receive general information about the training, e.g. also in case of date changes, access to training documents and certificates. We will also send you further information in a separate e-mail in good time.

## General terms and conditions of DMG MORI Technium Europe GmbH for training services

**1. General provisions**

- 1.1 The following Terms and Conditions apply to all training services ("Training") offered and provided by DMG MORI Technium Europe GmbH ("Technium Europe") to employees or related persons of traders (Section 14 BGB (German Civil Code)), legal entities under public law or special funds under public law (collectively "Client"). Technium Europe is an affiliate of DMG MORI Co. Ltd. based in Nagoya, Japan.
- 1.2 These General Terms and Conditions of Technium Europe apply exclusively. Deviating, conflicting or supplementary general terms and conditions of the Client become part of the contract only if and to the extent that we have expressly consented to their application.
- 1.3 Conducting Training is part of the contract for supply and commissioning of a machine tool with one of the companies of the DMG MORI Group ("Supply Contract") or of any other agreement concluded directly with Technium Europe ("Training Contract"). A contract between Technium Europe and the Client on the details of conducting such Training is formed only upon confirmation of its registration by Technium Europe or, in the case of a training contract, upon separate confirmation by Technium Europe ("Registration Confirmation"). The Registration Confirmation also serves as a confirmation of attendance by the participant(s) registered by the Client ("Training Participants"). Offer, registration and order confirmation may be issued in writing, by fax or email. Conducting this Training and the relevant conditions are governed by these General Terms and Conditions.
- 1.4 As a rule, Clients register for Training electronically via the DMG MORI Training Portal at <https://training.dmgmori.com>. This registration is considered a binding contractual offer regarding the details of conducting the Training. If the Client already has a DMG MORI account with the DMG MORI Training Portal, the respective data are already stored there. If the Client does not have a registered DMG MORI account, they can register at <https://training.dmgmori.com> at their convenience. Registration requires providing the account holder's first and last names, as well as the first and last names of the Training Participant(s) and an e-mail address.
- 1.5 The DMG MORI Training Portal can be used to electronically download completed certificates, by line managers to book in employees, to communicate and provide information on any schedule changes, or to access training documents. The DMG MORI account enables the Client to use any and all DMG MORI digital services 24/7 from any location and any device.
- 1.6 Technium Europe will offer the Training in alignment with the machine tool's delivery date, and will provide suggested dates in a separate e-mail, i.e. not as part of the Registration Confirmation. Details will be set out in the following clauses.

**2. Conducting Training**

- 2.1 Technium Europe offers Training in the form of face-to-face training at its headquarters or at the Client's premises, Training based on the Client's individual requirements, as well as online Training. Content and scope of the Training services to be provided by Technium Europe are detailed in the offer.
- 2.2 Training is provided by persons commissioned by Technium Europe or by its own employees (collectively, "Trainer"). The Client is not entitled to have Training conducted by a specific Trainer.
- 2.3 Technium Europe only owes the provision of Training services, but not the production of specific works or results.
- 2.4 The Client assumes responsibility for ensuring that their registered Training Participants will fully comply with the Trainer's instructions at all times. If Training is run at the headquarters of DMG MORI, the generally applicable accident prevention rules (as amended) must be observed.
- 2.5 If Training is provided at the Client's premises, unless otherwise agreed, the Client will provide the technical equipment required for the Training (e.g. projector, screen, etc.). If the Training is done using the Client's machines, the Client undertakes to ensure the safety of the workplace, in particular the safety of the machine, to comply with existing safety provisions and to ensure adequate working conditions.
- 2.6 Online Training is provided in real time. Trainer and Training Participants communicate via video chat. Training may be recorded only with the written consent of Technium Europe. The Client is responsible for providing the system requirements (e.g. video chat programs) for conducting the online Training. The Client will receive the login details for online Training together with the Registration Confirmation.
- 2.7 Participants who attend regularly will be issued a certificate of attendance.

**3. Remuneration**

- 3.1 Remuneration for Training services is based on the conditions agreed in the Supply or Training Contract. The agreed remuneration for the training services also covers the costs of training materials and meals. Remuneration is exclusive of statutory value added tax.
- 3.2 Payment due date and other conditions of payment of the remuneration for Training are governed by the Supply Contract or the agreement stipulated in the Training Contract.



#### 4. Non-participant and cancellation

- 4.1 If a Training Participant is unable to attend a Training after a Registration Confirmation has been sent, the Client is obliged to notify Technium Europe in writing of the non-attendance, indicating the Training Participant's name ("Client Cancellation"). The Client may replace a registered Training Participant at any time and at no extra cost with a substitute Participant. However, a free Client Cancellation is possible only up to 7 calendar days prior to the stipulated Training date. In the event of a Client Cancellation within the period of 7 calendar days prior to the scheduled Training date, in addition to the agreed remuneration, Technium Europe is entitled to also claim additional expenses incurred as a result of the Client Cancellation.
- 4.2 If Technium Europe is unable to conduct Training for reasons not under its control (e.g. illness of a Trainer, force majeure), Technium Europe will notify the Client in writing without undue delay upon becoming aware of the Training cancellation and suggest an alternative date. The Client has further claims only in accordance with clause 5.
- 4.3 Training will be conducted only if a minimum of three people have registered to attend it. Otherwise, Technium Europe is entitled to cancel the Training. Technium Europe will notify the Client accordingly in writing without undue delay upon becoming aware.

#### 5. Liability

- 5.1 Technium Europe is liable for any breach of contractual and extra-contractual obligations in accordance with statutory provisions, unless stipulated otherwise below.
- 5.2 Technium Europe is liable – for any legal reason whatsoever – in the context of tortious liability in the event of intentional wrongdoing or gross negligence. In the event of simple negligence, Technium Europe is only liable
  - a) for damage arising from injury to life, limb or health, or
  - b) for damage arising from a major breach of a material contractual obligation (obligation, where fulfillment is a prerequisite for the due execution of the contract and where the Client regularly does and may rely on its fulfillment); however, the liability of Technium Europe in such case is limited to compensation for the foreseeable, typically occurring damage.
- 5.3 The limitations of liability under clause 5.2 also apply in the event of a breach of duty by or in favor of persons whose fault is attributable to Technium Europe in accordance with statutory provisions. They do not apply if Technium Europe has acted fraudulently or has given a guarantee, or in cases of mandatory liability (e.g. under the German Product Liability Act (ProdHaftG)).

#### 6. Copyright law

Technium Europe owns any and all copyrights to the Training materials. The Training materials may only be used by the Client. The Client may reproduce, distribute, publish or otherwise transfer Training documents to third parties only with the prior written consent of Technium Europe.

#### 7. Final provisions

- 7.1 All legal relationships between Technium Europe and the Client are governed by the laws of the Federal Republic of Germany.
- 7.2 Exclusive place of jurisdiction is Bielefeld.
- 7.3 Should individual provisions of these General Terms and Conditions be ineffective, this will not affect the effectiveness of the remaining provisions. Ineffective provisions are deemed replaced by such effective provisions that are suitable to come nearest to realizing the economic purpose of the ineffective provision. The provisions of clause 7.3 apply accordingly in the event of any unintentional gaps or omissions.



# DIRECTIONS DMG MORI ACADEMY GERETSRIED

# DMG MORI



Address for navigation system:

**DMG MORI Academy**  
**Lausitzer Str. 7**  
**82538 Geretsried**

Registration for **course participants**:  
Main entrance DMG MORI

Contact **service training**:

Tel.: +49 8171 / 8173302

E-Mail: [training.fraesen.service@dmgmori.com](mailto:training.fraesen.service@dmgmori.com)



## **Posthotel Hofherr**

Hauptstr. 31

82549 Königsdorf

Tel.: +49 8179 / 5090

[www.posthotel-hofherr.de](http://www.posthotel-hofherr.de)

Distance to company: 6 km

## **Gasthof Isarwinkel**

Richard-Wagner-Str. 14

82538 Geretsried

Tel.: +49 8171 / 31307

[www.isarwinkel-geretsried.de](http://www.isarwinkel-geretsried.de)

Distance to company: 1,3 km

## **Landhaus Hotel**

Sauerlacher Str. 10

82515 Wolfratshausen

Tel.: +49 8171 / 216570

[www.landhaushotel.de](http://www.landhaushotel.de)

Distance to company: 9,6 km

## **Hotel am Wald**

Austraße 39

83646 Bad Tölz

Tel.: +49 8041 / 78830

[www.hotel-wald.de](http://www.hotel-wald.de)

Distance to company: 14,2 km

## **Hotel Servus Gelting**

Wolfratshauser Str. 24

82538 Geretsried

Tel.: +49 8171 / 42520

[www.servus-gelting.de](http://www.servus-gelting.de)

Distance to company: 8,6 km

## **Hotel Bergblick**

Wackersberger Str. 21

83646 Bad Tölz

Tel.: +49 8041 / 7994000

[www.hotel-bergblick.de](http://www.hotel-bergblick.de)

Distance to company: 17,1 km

## **Hotel Isartaler Hof**

Sauerlacher Str. 47c

82515 Wolfratshausen

Tel.: +49 8171 / 2388122

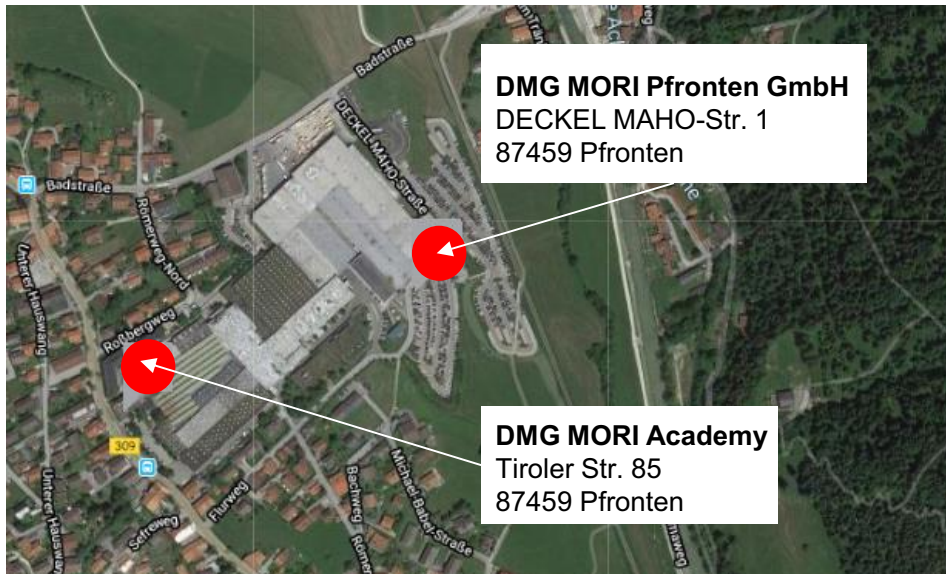
[www.hotel-isartaler-hof.de](http://www.hotel-isartaler-hof.de)

Distance to company: 9,5 km



# DIRECTIONS DMG MORI ACADEMY PFRONTEN

# DMG MORI



Address for navigation system:

**DECKEL MAHO-Straße 1  
87459 Pfronten**

**Access via Badstraße**

Parking area for customers:

Parking garage level 5 or in the front of the garage.

Registration for **course participants**:

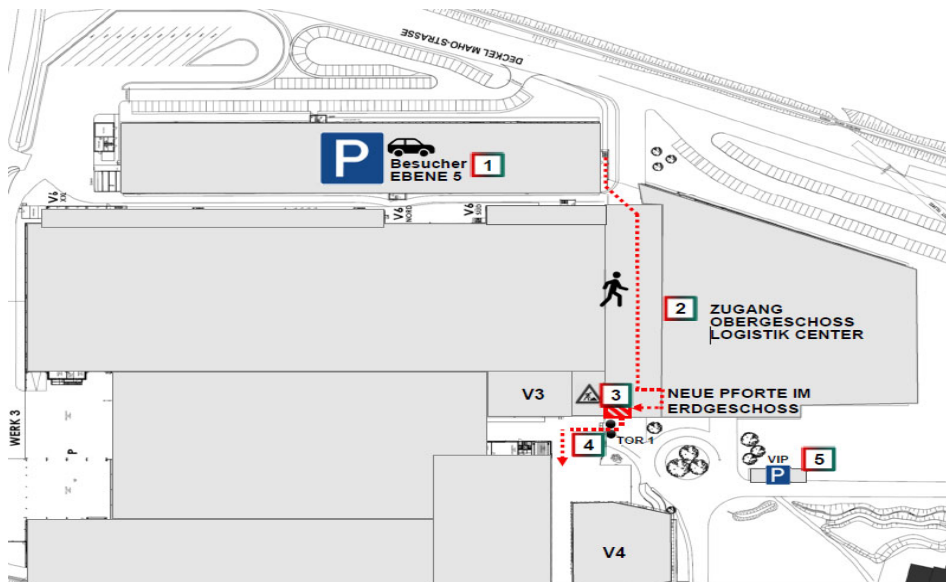
Main entrance gate 1

DECKEL MAHO-Straße 1

Contact **service training**:

Tel.: +49 8171 / 817 - 3302

E-Mail: [training.fraesen.service@dmgmori.com](mailto:training.fraesen.service@dmgmori.com)



**Alpenhotel Krone**

Tiroler Str. 29  
87459 Pfronten  
Tel.: +49 8363 / 69050  
[www.alpenhotelkrone.de/](http://www.alpenhotelkrone.de/)  
Distance to company: 0,9 km

**Babel's Auszeit**

Am Sonnenhang 3/3a  
87459 Pfronten  
Tel.: +49 8363 / 73201  
[www.babels-auszeit.de](http://www.babels-auszeit.de)  
Distance to company: 2,3 km

**Hotel Zugspitzblick**

Edelsbergweg 71  
87459 Pfronten  
Tel.: +49 8363 / 91010  
[www.zugspitzblick.de](http://www.zugspitzblick.de)  
Distance to company: 3,4 km

**Pension Vendel**

Achtalstr. 26  
87459 Pfronten-Steinach  
Tel.: +49 8363 / 92710  
[www.pension-vendel.de](http://www.pension-vendel.de)  
Distance to company: 0,7 km

**Landgut Wohlfart-Reich**

Tiroler Str. 111A  
87459 Pfronten-Steinach  
Tel.: +49 8363 / 5303  
[www.landgut-wohlfart.de](http://www.landgut-wohlfart.de)  
Distance to company: 0,4 km

**Alpenlandhaus Carola Dirr**

Michael-Babel-Str. 3  
87459 Pfronten-Steinach  
Tel.: +49 8363 / 391  
[www.alpenlandhaus.net](http://www.alpenlandhaus.net)  
Distance to company: 0,6 km

**Gasthof Adler**

Tiroler Str. 7  
87459 Pfronten  
Tel.: +49 8363 / 927337  
[www.adlerpfronten.de](http://www.adlerpfronten.de)  
Distance to company: 1 km

**Hotel Bergidyll**

Römerweg 1  
87459 Pfronten-Steinach  
Tel.: +49 8363 / 8754  
[www.hotel-bergidyll.com](http://www.hotel-bergidyll.com)  
Distance to company: 0,3 km

**Gästehaus Gomilar**

Mittlerer Hauswang 7  
87459 Pfronten  
Tel.: +49 8363 / 1780  
Distance to company: 0,7 km

**Gasthof/ Hotel Aggenstein**

Tiroler Str. 124  
87459 Pfronten-Steinach  
Tel.: +49 8363 / 382  
[www.gasthof-aggenstein.de](http://www.gasthof-aggenstein.de)  
Distance to company: 0,3 km

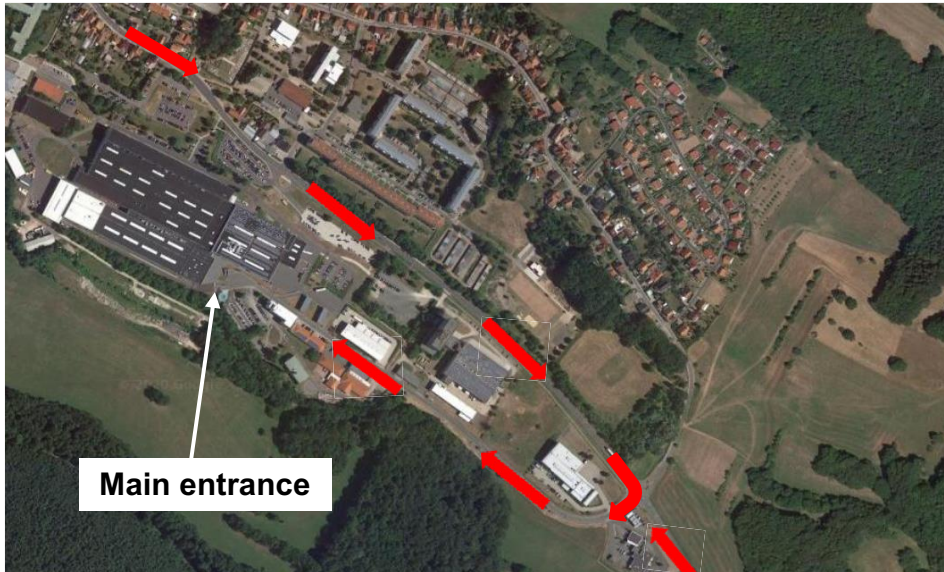
**Das Landhaus - Schöllner**

Scheiberweg 15  
87459 Pfronten-Steinach  
Tel.: +49 8363 / 8150  
[www.daslandhaus-pfronten.de](http://www.daslandhaus-pfronten.de)  
Distance to company: 0,8 km



# DIRECTIONS DMG MORI ACADEMY SEEBACH

**DMG MORI**



Address for navigation system:

**DMG MORI Academy**

**Neue Str. 61**

**99846 Seebach**

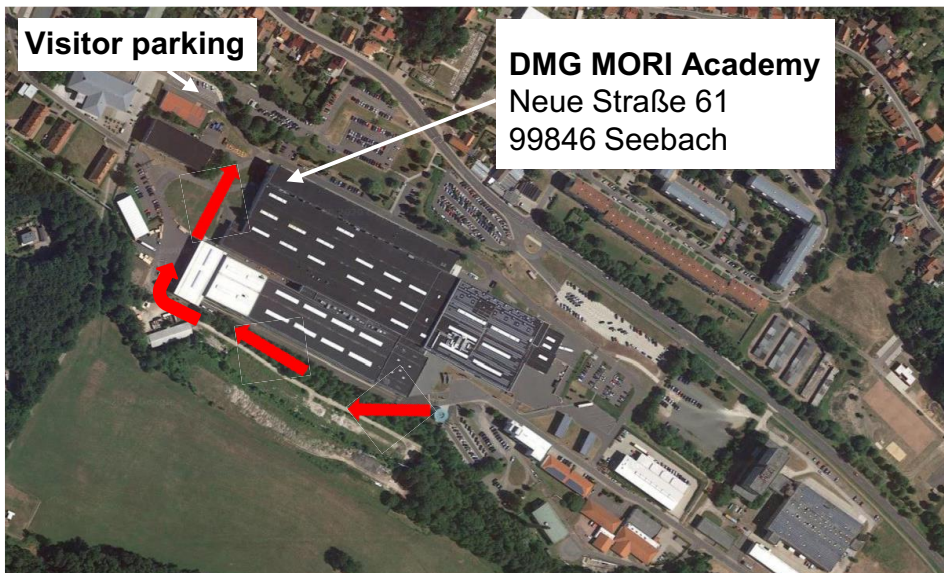
Registration for **course participants**:

Main entrance (by car) then park on the factory premises

Contact **service training**:

Tel.: +49 8171 / 8173302

E-Mail: [training.fraesen.service@dmgmori.com](mailto:training.fraesen.service@dmgmori.com)



## **Vienna House Thüringer Hof**

Karlsplatz 11

99817 Eisenach

Tel.: +49 3691 / 280

[www.viennahouse.de](http://www.viennahouse.de)

Distance to company: 12,9 km

## **Rennsteighof Waldhotel**

Liebensteiner Str. 108

99891 Winterstein

Tel.: +49 36929 / 6020

[www.rennsteighof.de](http://www.rennsteighof.de)

Distance to company: 14 km

## **Aktivhotel Inselsberg**

Lauchaggrundstr. 64

99891 Tabarz

Tel.: +49 36259 / 1230 0

[www.aktivhotel-inselsberg.de](http://www.aktivhotel-inselsberg.de)

Distance to company: 12,8 km

## **Logotel**

Karl-Marx-Str. 30

99817 Eisenach

Tel.: +49 3691 / 2350

[www.logotel.de](http://www.logotel.de)

Distance to company: 13,3 km

## **Sophien Hotel**

Sophienstraße 41

99817 Eisenach

Tel.: +49 3691 / 251 0

[www.goebel-hotels.com/  
eisenach/sophienhotel](http://www.goebel-hotels.com/eisenach/sophienhotel)

Distance to company: 14,7 km

## **Hotel Kaiserhof**

Wartburgallee 2

99817 Eisenach

Tel.: +49 3691 / 88890

[www.kaiserhof-eisenach.de](http://www.kaiserhof-eisenach.de)

Distance to company: 12,6 km

## **AKZENT Hotel „Zur Post“ e.K.**

Lauchaggrundstr. 16

99891 Tabarz

Tel.: +49 36259 / 6660

[www.hotel-tabarz.de](http://www.hotel-tabarz.de)

Distance to company: 26,7 km





# HIGHLIGHTS



## WHY TRAINING AT THE DMG MORI ACADEMY?

- + **Excellent equipment:** High-tech training centers worldwide
- + **Latest machine park:** State-of-the-art DMG MORI machines
- + **Flexibility:** Training also on your premises
- + **Practical experience:** Highly qualified and certified instructors worldwide
- + **Maximum customer satisfaction:** Training of over 20,000 course participants a year